

Work Order ID 88099

Thursday, July 26, 2012 8:58:30 AM

88099

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Item ID: DSI 9618-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Blanking Plate (Long Basket)
 Start Date: 7/26/2012 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 7/27/2012 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: *mmf* Date: *12-07-25* Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
DSI 9618	A

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels as per PPP DSI9618-011 chg 001

105

Pick Kit

0.00

105

Packaging

Memo

0.00

Packaging

110

QC4- 100% Inspect kits for completeness

0.00

110

QC

Memo

0.00

Quality Control

12/8/12 *MLJ* *12-8-8*
(4)

12/8/12 *MLJ* *(4)*

(4)

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Item ID: DSI 9618-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Blanking Plate (Long Basket)

Stop ***NS2***

Start Date: 7/26/2012 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/27/2012 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

120

0.00

120

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP DSI9618-011

Location: 20 #32

PPP Rev:

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

12/10/12 (24)12/10/13UMF
12-10-02

Picklist Print

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Work Order ID: 88099

Parent Item: DSI 9618-011

Parent Item Name: Blanking Plate (Long Basket)

Start Date: 7/26/2012

Required Date: 7/27/2012

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP revA 12.07.10 new issue EC verified by:JLM
DWG REV.A DD VER:EC

IPP REV:B 12.07.24 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
GR3523-4-02 RIVET		Purchased	No			105	Each	579.0000	14	56			

Location

Loc Qty

Loc Code

GA	60	
121114	60	
ST332	519	
116893	3	
116915	1	
120308	100	
120422	15	
120873	400	

D4672-1
Blanking Plate

Manufactured No

105 Each 14.0000

Location

Loc Qty

Loc Code

ST241A	14	
87746	4	
87914	10	

REFERENCE ONLY

4.0 WEIGHT CHANGE

There is a negligible weight change associated with this modification.

5.0 PARTS LIST

QTY -011	QTY -013	PART NUMBER	DESCRIPTION
X		DSI 9618-011	BLANKING PLATE KIT (LONG BASKET)
	X	DSI 9618-013	BLANKING PLATE KIT (SHORT BASKET)
2		D4672-1	BLANKING PLATE
	2	D4672-3	BLANKING PLATE
14	14	CR3523-4-02	RIVET

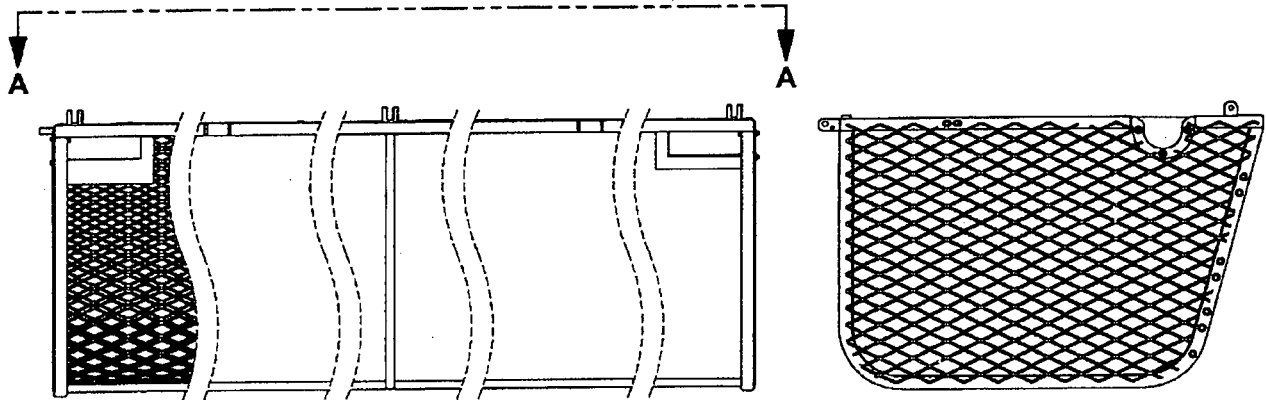


FIGURE 1: BASKET BASE OVERVIEW
(MESH SHOWN PARTIALLY FOR CLARITY)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 12.06.18
CERT. NO.: SH94-14
ISSUE NO.: 5

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	DSI 9618	SHEET 2 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	BASKET MODIFICATION	NTS
DATE	12.06.14	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE UNLESS COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	